



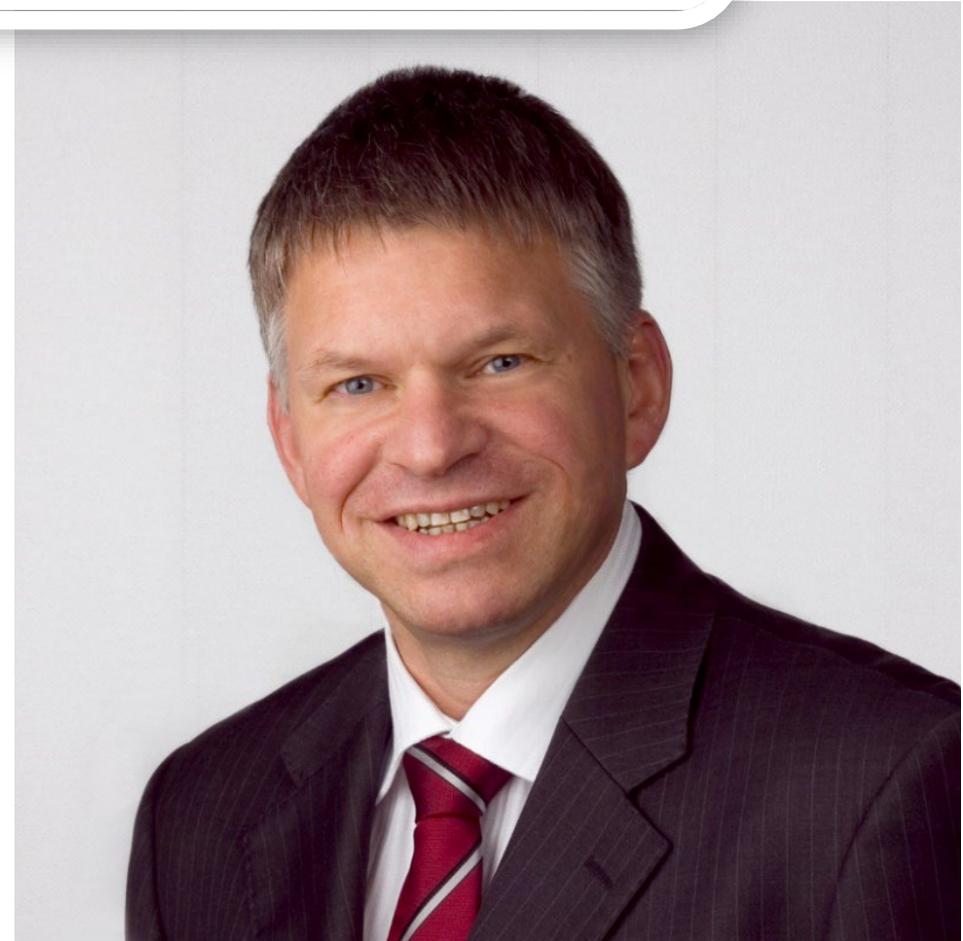
# Opus Suite in LCC F126

Opus Suite Connect as part of the ILS IT Infrastructure of Project F126



## **Systecon Deutschland** aka AltenBachControl GmbH

- Project support, consulting
- Cost estimation
- Life cycle cost management & optimizaition
- Training & Workshops
- Region: D-A-CH military & non-transport customers
- Customer: military procurement agencies & armaments industry



- Integration of OPUS10 / CATLOC into the project F126 at Damen Naval
- The role and use of Opus Suite Connect
- Lessons learned, achievements

# ABOUT THE F-126



**Length**

160 meter



**Displacement**

10.000 t

**Crew:**

120 (+78 mission flexibility)



**Duration**

200 days at sea



**Capable for  
all types of warfare**  
(Incl. multimission modules)

**DAMEN**

Soccer field  
110 X 65 M

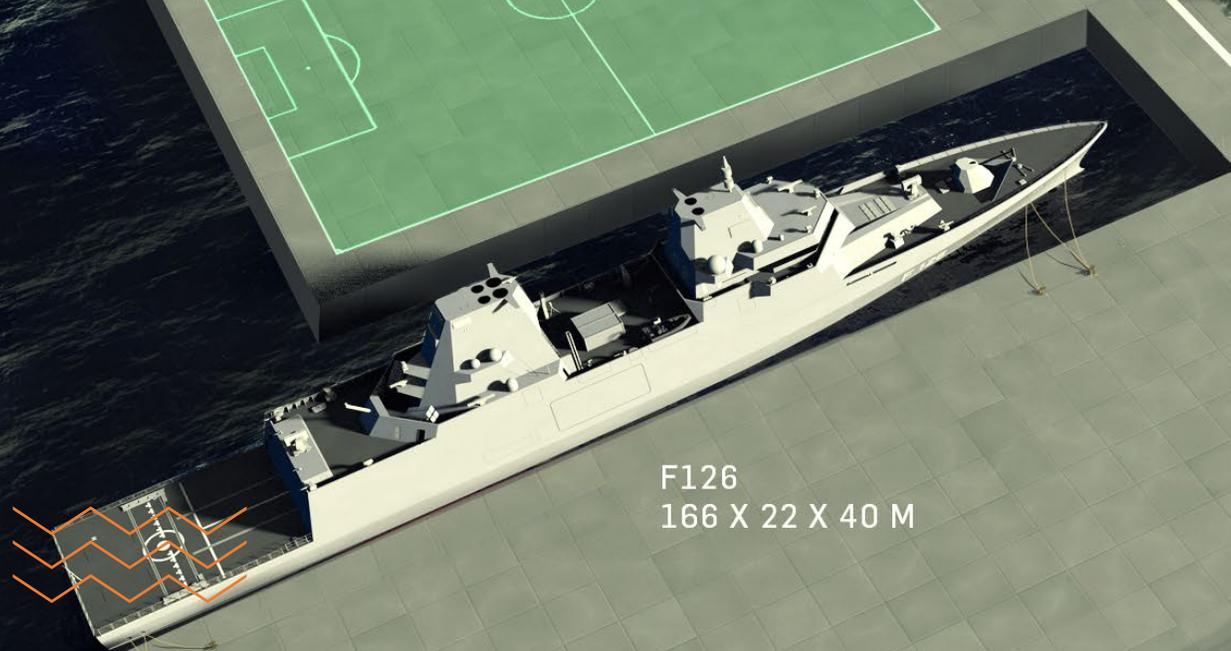


Reichstag, Berlin  
146 X 96 X 47 M



Airbus A380  
72,7 X 79,8 X 24,1 M

F126  
166 X 22 X 40 M



**FOR YOUR  
REFERENCE**

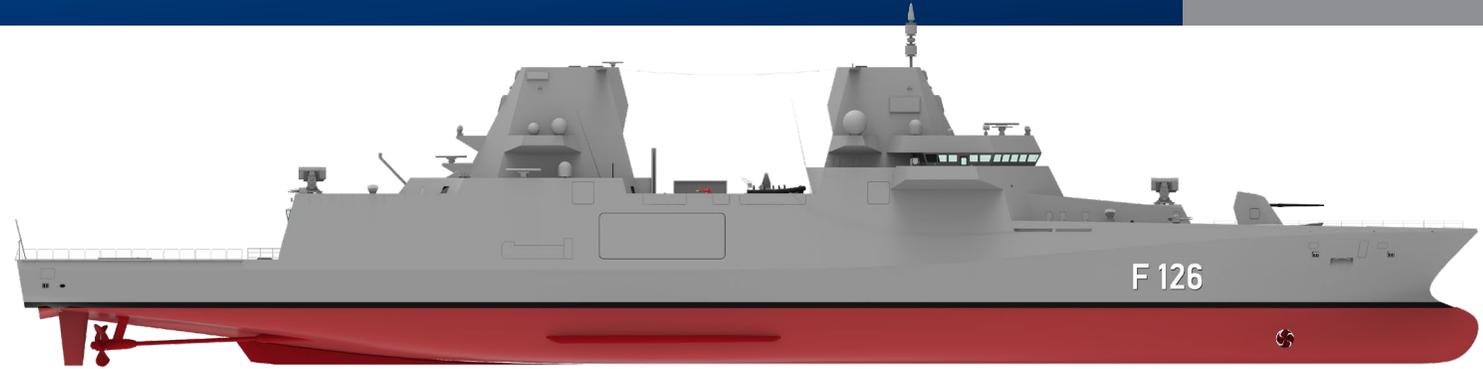
Land Rover Defender  
4,8 X 1,8 X 2 M



**DAMEN**

# Main particulars

Length over all: 166,3 m  
Beam: 21,7 m  
Design Draught: 6,2 m



Configuration: CODLAD (Combined Diesel Electric And Diesel)  
with two independent drive trains

Main Engines: 2 x 12 MW, 20 Zylinder, 4-Takt  
E-Drive: 2 x 3,7 MW im PTO-Mode  
Propeller: 2x CPP (Dia 5100mm)  
Diesel Generators: 4 x 3 MW  
Energy Distribution: Gleichspannungsnetz (DC-Grid)

## FACTS

- Cable length per ship: 700.000 meter
- Quantity of pumps per ship: 150
- Fuel Capacity: >600 m<sup>3</sup>
- I/O Sensors: 26.000



# COMBAT SYSTEMS

## WEAPONS

ASuW:	NSM Kongsberg
AAW:	ESSM Blk 2 (VLS Mk 41)
AAW:	RAM (2x)
Main Gun:	127 mm
Secondary Gun:	27 mm MLG RM 12.7 mm RMW 7.62 mm

## SENSORS

Air Warning Radar:	TRS 4D
Fire Control Radar:	APAR Blk 2
ASW:	Variable Depth Sonar
Other:	ESSM Laser Warning Mirador 2x Gatekeeper AS Skeldar Non Lethal Effectors (Sound / light / water)



*“Worldwide deployable (from Arctic to tropical waters), for all sorts of Operations (from Peer-to-peer Conflict to Humanitarian Aid)”*



### KORA

Comms ESM and Radar ESM

### Gatekeeper

360° non-rotating IR/TV system



### TRS-4D

C-band radar for air and surface surveillance



### APAR Block 2

X-band multifunction radar for AWWS



### Mirador Mk2

EO tracking and observation system



### RAM

RIM-116 close-in weapon system



### NSM

Surface to surface missile launcher



### Satcom

Multiple dishes for satellite communication



### Mk41 VLS

Surface to air missile launcher



### Gun

127mm Vulcano



# OPUS10 / CATLOC in LCC F126

Why does DAMEN NAVAL use OPUS10 / CATLOC in project F126?

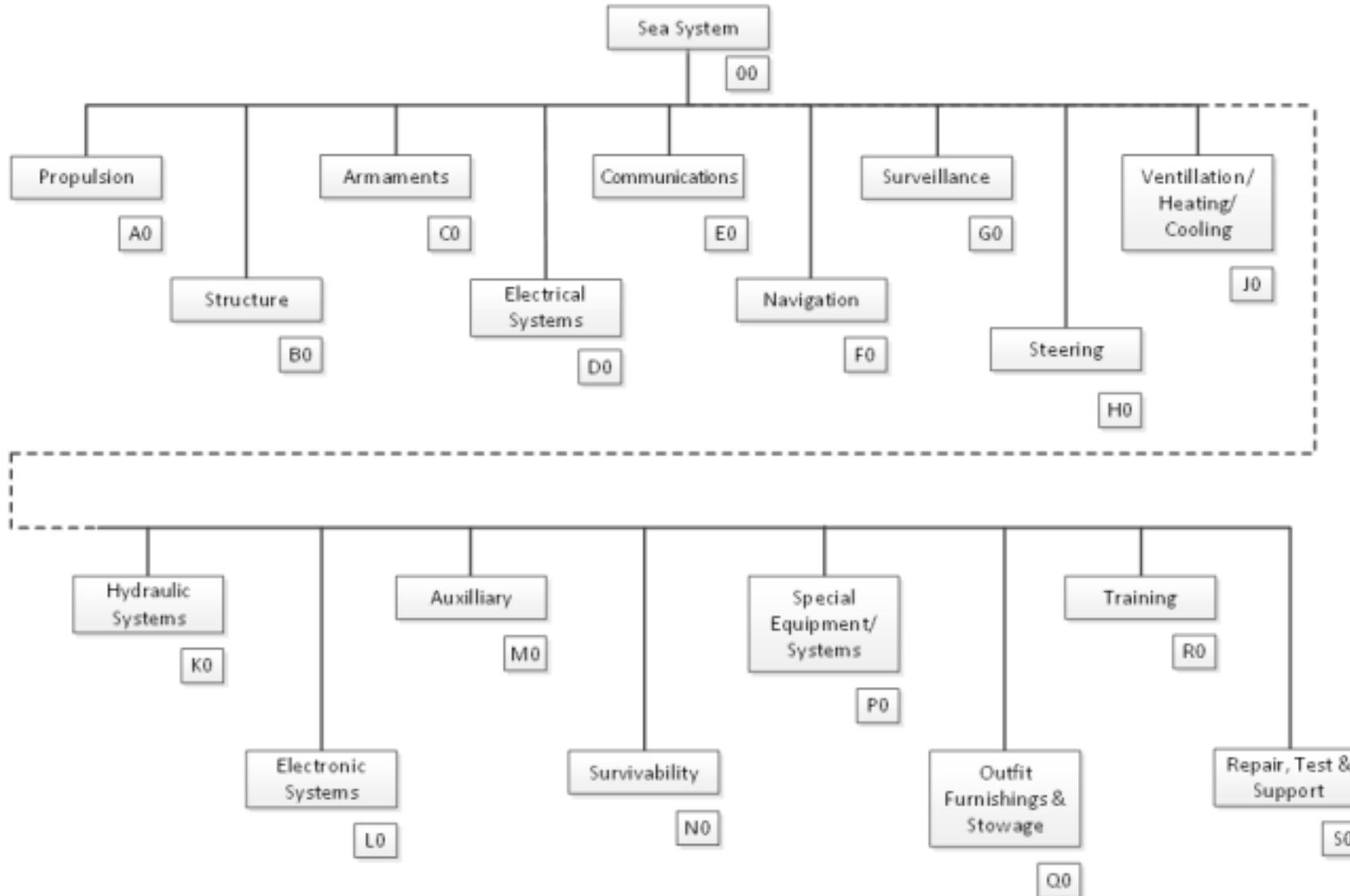
- Customer (BAAINBw) requirement: LCC management
  - *Monitor overall life cycle cost during construction & delivery*
  - *LCC reporting (yearly) from project to ministry*
  - *„May be later:“ project decisions influenced by LCC model analysis*
- DAMEN NAVAL objectives
  - *Life cycle optimization – cost drivers / availability bottleneck analysis*
  - *Spares recommendation (systems availability under normal conditions & w/o support)*
  - *Human resource utilization must match with crew size*

Why do we use Opus Suite Connect?

## Shipbuilding is System Integration

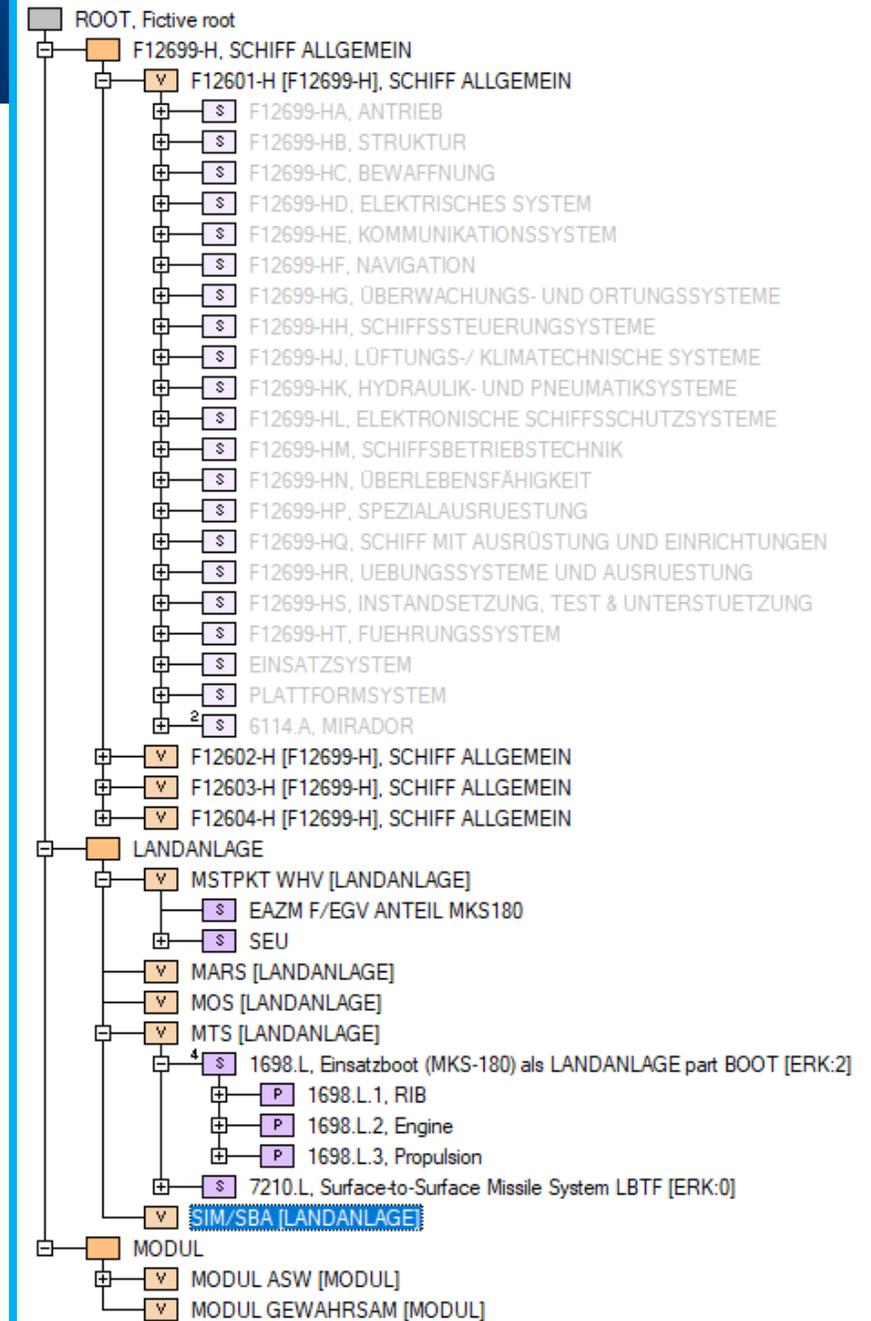
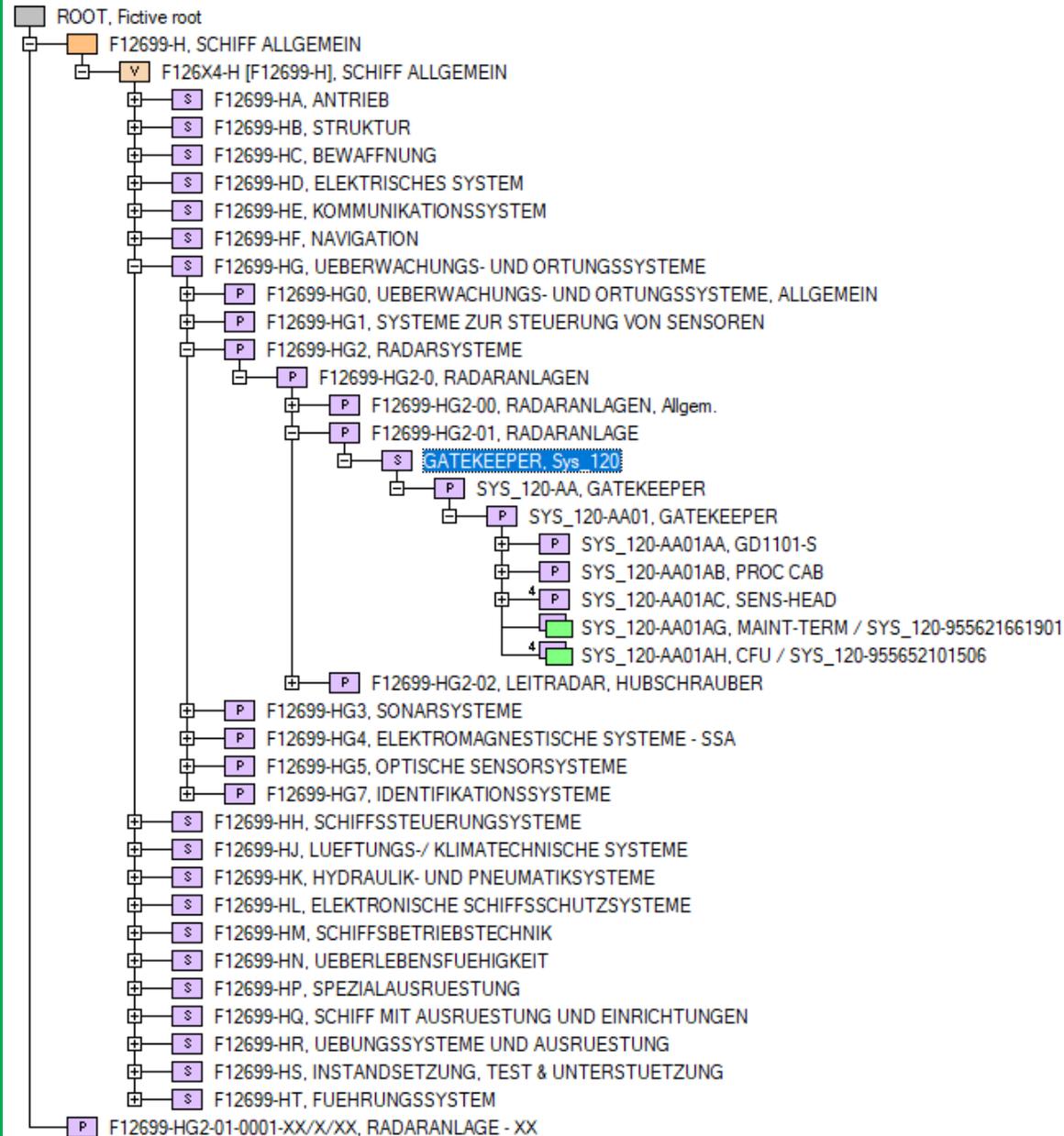
TAS i.a.w. SNS 8.2.8 General Sea Vehicle – Model composed of individual subsystem models

# Top Level Breakdown for a General Sea Vehicle



System	Title
A0	Propulsion, General
B0	Structure, General
C0	Armaments, General
D0	Electrical power, General
E0	Communications, General
F0	Navigation, General
G0	Surveillance, General
H0	Steering, General
J0	Ventilation and air conditioning, General
K0	Hydraulics and pneumatics, General
L0	Electronic systems, General
M0	Auxiliary, General
N0	Survivability, General
P0	Special equipment and systems, General
Q0	Outfit and furnishings, General
R0	Training, General
S0	Repair, test and support, General
T0	Management system
U0	Meteorological and oceanography system

# Product Breakdown iaw. SNS





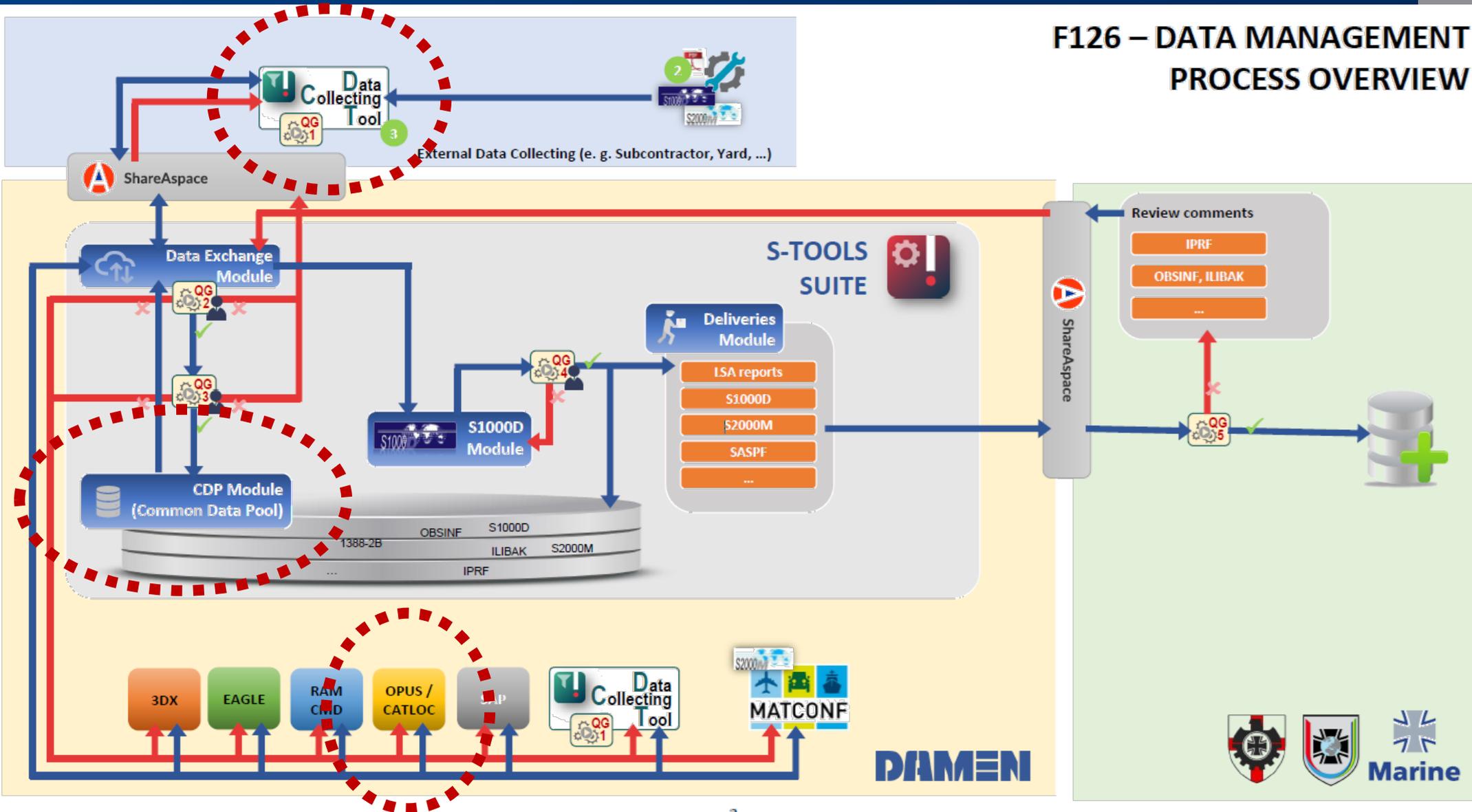
- Create subsystem models from supplier data / LSA
- Merge subsystem models into overall system model
  - Arrange for unique LCN numbering in overall model
  - When subsystem occurs 2+ times in system, subsystem LCN's need to be adapted
- update an existing model from actual LSA data
  - even when model has been manually changed
- Traceability of model updates

# Shipbuilding is System Integration – ILS is, too

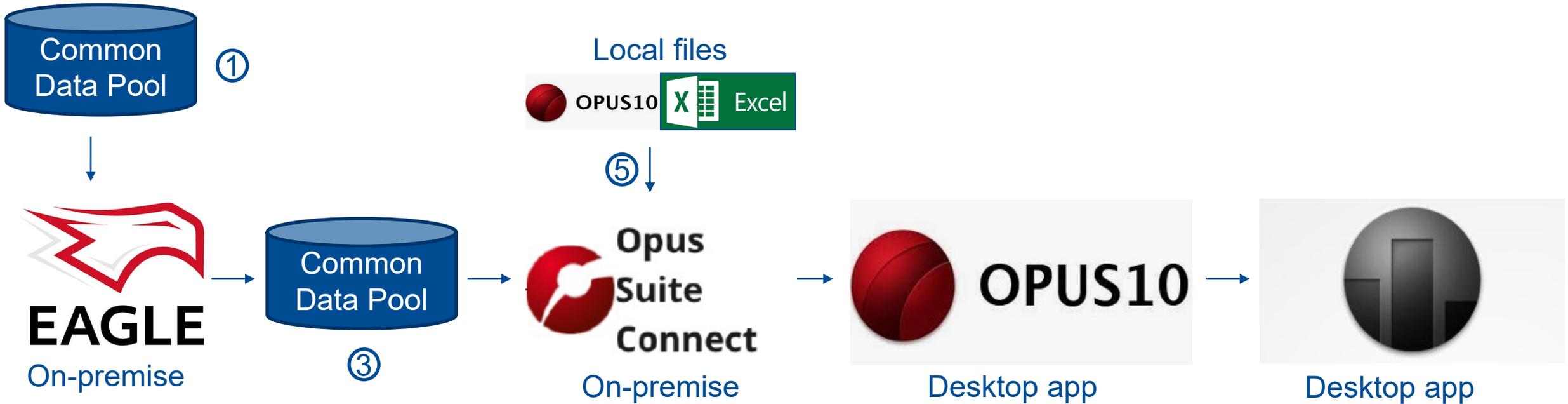
How is OPUS10 / CATLOC / CONNECT integrated into the project?

# ILS data management process overview

## F126 – DATA MANAGEMENT PROCESS OVERVIEW



# ILS data from supplier via LSA to Opus Suite



②

## Explanation

1. This is Damen Naval's Common Data Pool (internal database), which contains data from suppliers
2. Data flows from the Common Data Pool to EAGLE (on-premise)
3. Data is being transformed in EAGLE and flows back to the Common Data Pool
4. Opus Suite Connect (on-premise) connects to the Common Data Pool (via ODBC ??)
5. Data from .opi- or .xlsx-files can be merged together with Common Data Pool data into one OPUS model
6. From Opus Suite Connect an export can be done to enable opening the OPUS model in the desktop application
7. CATLOC (desktop application) can be connected to the OPUS model

# Interfacing with F126 ILS IT-Infrastructure

How will Opus Suite Connect be integrated?

When data extract from LSA into Connect complies to standard (GEIA-STD-0007)

- generate a new model
- integrate a new model into an existing model
- actualize an existing (earlier created) model
- review data and identify anomalies
- transfer data into OPUS10 import format  
download/export to a .JSON file  
import into an OPUS10 model on desktop/laptop OPUS10 application

The screenshot displays the Opus Suite Connect web interface. On the left, the 'Input' section shows a file import of 'F126 TAS WLZ pur 1Schiff.json' and an 'Update' button. Below it, the 'Merge' section has an 'OPEN MERGE DIALOG' button. On the right, the 'Output' section shows a 'BREAKDOWN TREE' of system components. A red arrow points to a selected item in the tree: 'SCHIFFSTEUERUNGSANLAGE, HAUPTTRUDERMASCHINE - XX' with details: 'Id: F12699-HH1-02-0001-XX/XX/XX, Type: POSITION, Repl: NONREPLACEABLE'.

# Generate subsystem model from CDP or LSA-DB data

### Input

File Import  
230921 HPU Steering Gear\_v2023.json

Additional Data Source  
+ Add additional Data

Create and Add  
Steering Gear  
New Model Name

### Update

### Merge

Merge Two Models Together  
OPEN MERGE DIALOG

### Output

Select Opus Suite Model  
Steering Gear

BREAKDOWN TREE TASKS

- HPU STEERING GEAR
  - STEERING GEAR SYSTEM
    - Steering Gear Room
      - Communication System
      - STEERING GEAR ROOM
      - DAILY CHECKS
      - Actuator
      - Power Pack
      - Standby Pump
      - Controll Panels
      - Alarms
      - Coolers
      - Electric Motor
      - El. System
      - Valves
      - Hydraulic Nut
        - O-Ring
        - Plugs
          - PLUGS
          - HYDRAULIC NUT

### Output

Select Opus Suite Model  
Steering Gear

BREAKDOWN TREE TASKS

#### Tasks

Id	Description	Type	Duration
CHECK VIBRATION DAMPERS IN EL. SYSTEM		PRE	3.00
POWER PACK: CHECK FILTER BLOCKAGE INDICATORS	Check filter blockage indicators, change filter element if necessary.	PRE	0.00
POWER PACK: CHECK FILTER INDICATOR, IF FILTER ALARM OR THE FILTER INDICATOR IS IN THE RED ZONE, REPLACE THE FILTER ELEMENT.	Check filter indicator, if filter alarm or the filter indicator is in the red zone, replace the filter element.	PRE	0.500
ACTIVITY 10 YR OVERHAUL		RECTIFY	144
ACTIVITY 5 YR OVERHAUL		RECTIFY	96.0
ACTUATOR: BLEED PLUGS & BONDED SEALS	Bleed plugs & bonded seals	RECTIFY	0.00
ACTUATOR: CHECK FOR ANY PAINT WORK AND DAMAGES.	Check for any paint work and damages.	RECTIFY	1.00
ACTUATOR: CHECK MANOEUVRING TIME ACCORDING TO SOLAS (30-0-35); CHECK THAT THERE ARE NO LEAKAGE FROM STUFFING BOX (IF DELIVERED BY KM)..	Check manoeuvring time according to SOLAS (30-0-35).	RECTIFY	1.50
ACTUATOR: CHECK THAT THERE ARE NO LEAKAGE FROM STUFFING BOX (IF DELIVERED BY KM).	Check that there are no leakage from Stuffing Box (if delivered by KM).	RECTIFY	0.500
ACTUATOR: COLLECT SAMPLE OF HYDRAULIC OIL FROM THE ACTUATOR.	Collect sample of hydraulic oil from the actuator.	RECTIFY	1.00

Jump to Page: 1 Rows per page: 100 1-63 of 63

> Input

> Update

▼ Merge

Merge Two Models Together

OPEN MERGE DIALOG

Output

Select Opus Suite Model

F126 TAS toplevel

BREAKDOWN TREE TASKS

### Merge

HPU STEERING GEAR > STEERING GEAR SYSTEM

Source: Steering Gear

Node ID: ProductVariant:HPU STEERING GEAR:STEERING GEAR SYSTEM

- ▼ P HPU STEERING GEAR
  - ▼ V STEERING GEAR SYSTEM (Id: STEERING GEAR SYSTEM)
    - > E Steering Gear Room
    - > E Actuator
    - > E Power Pack
    - E Standby Pump
    - E Control Panels
    - E Alarms
    - E Coolers

→

F12699-H > F126X4-H > F12699-HH1-02-0001-XX/X/XX

Destination: F126 TAS toplevel

Node ID: BreakdownElement:F12699-H:F126X4-H:F12699-HH1-02-0001-XX...

- ▼ E SCHIFFS STEUERUNGSANLAGE
  - > E SCHIFFSTEUERUNGSANLAGE, Allgem.
  - > E AUTOPILOT
  - ▼ E SCHIFFSTEUERUNGSANLAGE, HAUPTTRUDERMASCHINE
    - SCHIFFSTEUERUNGSANLAGE, HAUPTTRUDERMASCHINE - XX (Id: F12699-HH1-02-0001-XX/X/XX, Type: POSITION, Repl: NONREPLACEABLE)
  - > E SCHIFFSTEUERUNGSANLAGE, QUERSTRAHLRUDER
- ▼ F QUERSCHIFFSYSTEM

Merged model name: F126 /w Steering Gear

CANCEL SAVE

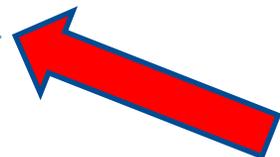
# Top-level System with subsystem merged at given BDE

Output

Select Opus Suite Model  
F126 /w Steering Gear

BREAKDOWN TREE TASKS

- ▼ P SCHIFF ALLGEMEIN
  - ▼ V SCHIFF ALLGEMEIN
    - > E ANTRIEB
    - > E STRUKTUR
    - > E BEWAFFNUNG
    - > E ELEKTRISCHES SYSTEM
    - > E KOMMUNIKATIONSSYSTEM
    - > E NAVIGATION
    - > E UEBERWACHUNGS- UND ORTUNGSSYSTEME
    - ▼ E SCHIFFSSTEUERUNGSSYSTEME
      - > E SCHIFFSSTEUERUNGSSYSTEME, ALLGEMEIN
      - ▼ E SCHIFFSTEUERUNGSSYSTEM
        - ▼ E SCHIFFSTEUERUNGSANLAGE
          - > E SCHIFFSTEUERUNGSANLAGE, Allgem.
          - > E AUTOPILOT
          - ▼ E SCHIFFSTEUERUNGSANLAGE, HAUPTTRUDERMASCHINE
            - id: F12699-HH1-02, Type: POSITION, Repl: NONREPLACEABLE
              - > E Steering Gear Room
              - > E Actuator
              - > E Power Pack
              - > E Standby Pump
              - > E Controll Panels
              - > E Alarms
              - > E Coolers



Output

Select Opus Suite Model  
F126 /w Steering Gear

BREAKDOWN TREE TASKS

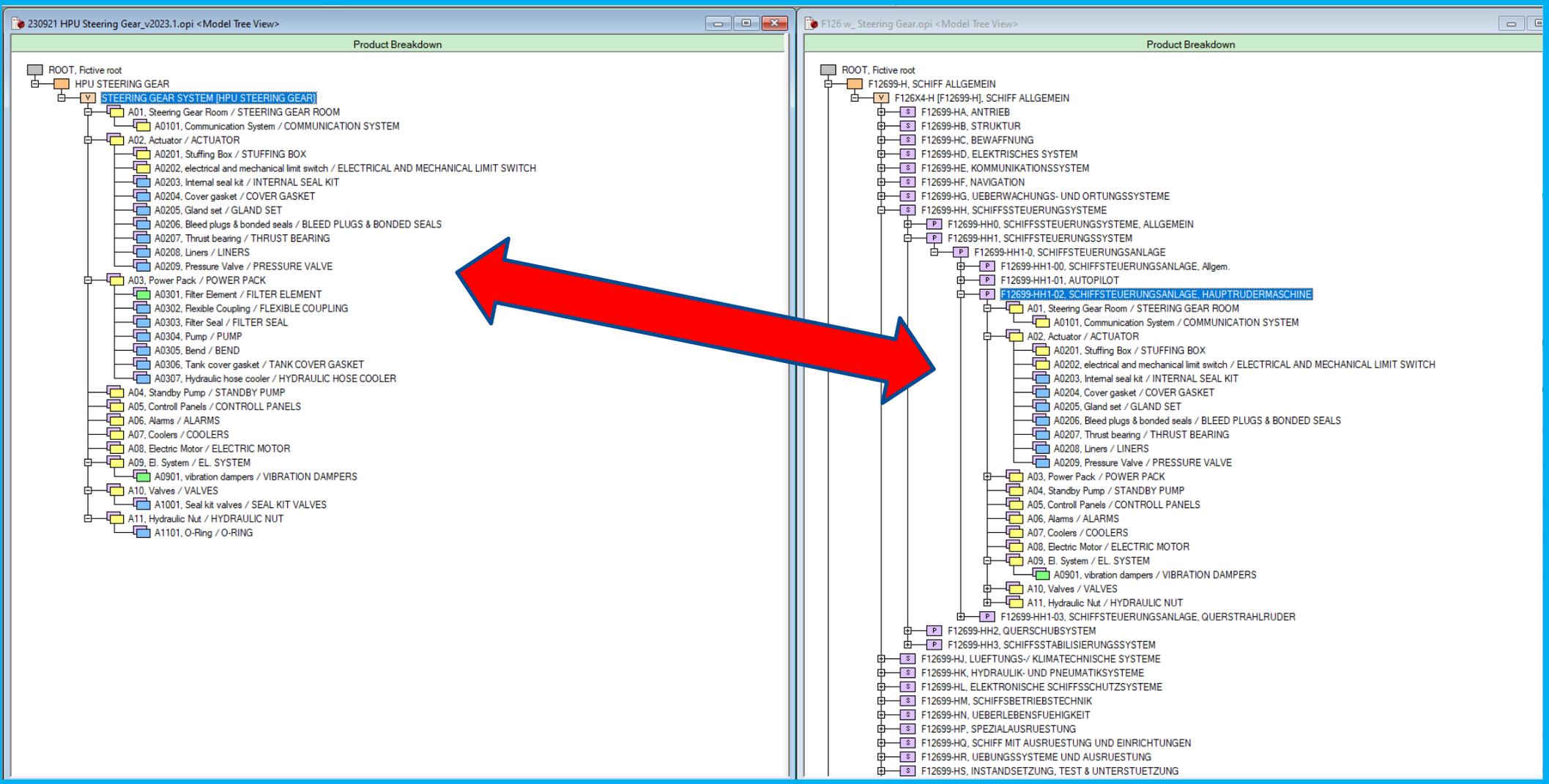
Tasks

Id	Description	Type	Duration
DEFAULT TASK IHS 3/4 SHIPYARD	effort and cost reflected in REPLACE task	RECTIFY	0.00
DEFAULT TASK IHS 3/4 MARS	effort and cost reflected in REPLACE task	RECTIFY	0.00
DEFAULT TASK IHS 1/2 BORD	effort and cost reflected in REPLACE task	RECTIFY	0.00
T: DI		RECTIFY	
T: ZI		RECTIFY	
CHECK VIBRATION DAMPERS IN EL. SYSTEM		PRE	3.00
POWER PACK: CHECK FILTER BLOCKAGE INDICATORS	Check filter blockage indicators, change filter element if necessary.	PRE	0.00
POWER PACK: CHECK FILTER INDICATOR, IF FILTER ALARM OR THE FILTER INDICATOR IS IN THE RED ZONE, REPLACE THE FILTER ELEMENT.	Check filter indicator, if filter alarm or the filter indicator is in the red zone, replace the filter element.	PRE	0.500
ACTIVITY 10 YR OVERHAUL		RECTIFY	144
ACTIVITY 5 YR OVERHAUL		RECTIFY	96.0

# Import generated JSON file into empty OPUS10 model template

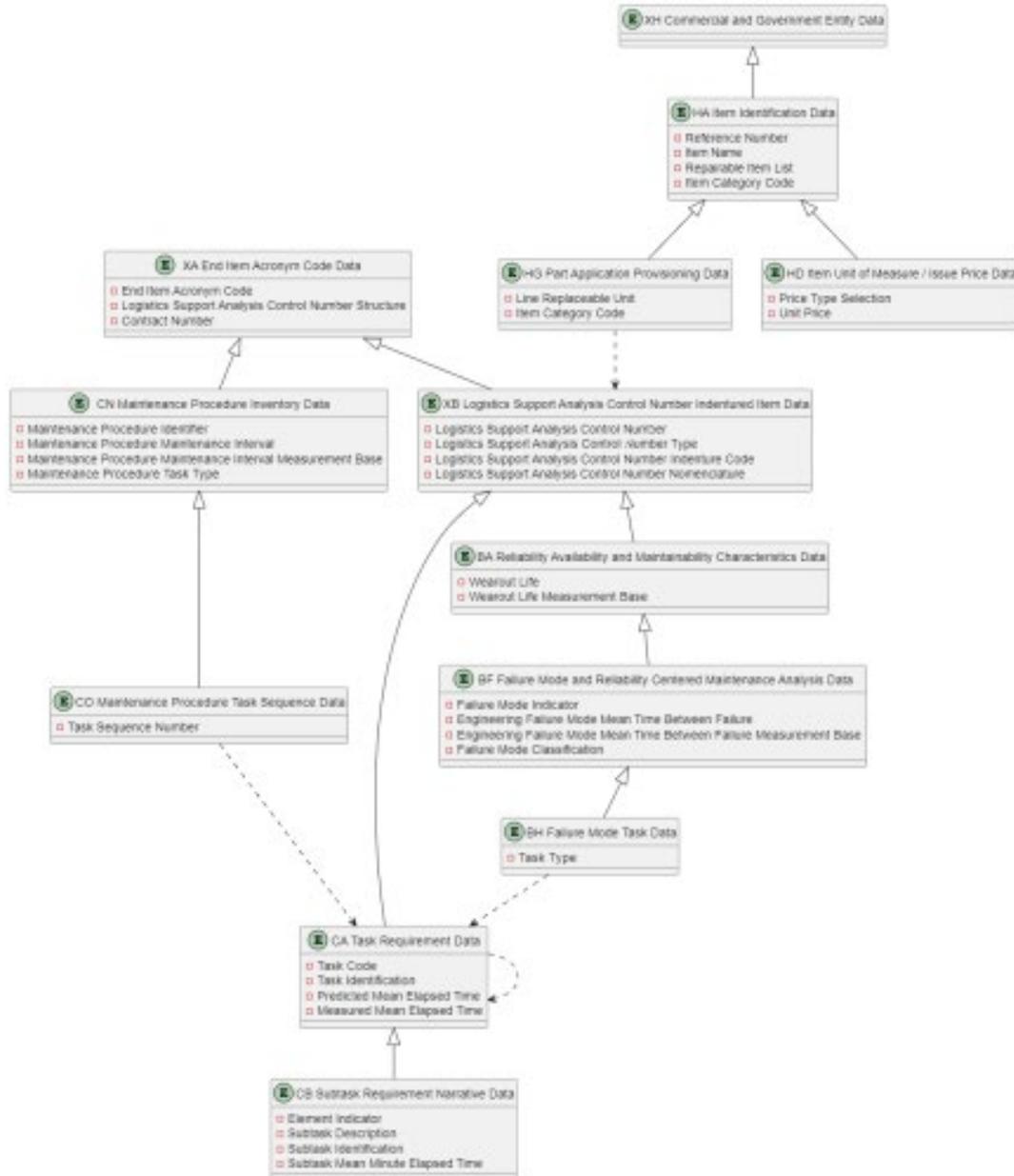
## Output

Select Opus Suite Model  
F126 /w Steering Gear



- > E Alarms
- > E Coolers

# Interface requirements – GEIA 0007 entities (tables)



- Entity BF Failure Mode and Reliability Centered Maintenance Analysis Data
- Entity BH Failure Mode Task Data
- Entity BD
- Entity CA Task Requirement Data
- Entity CB Subtask Requirement Narrative Data
- Entity CN Maintenance Procedure Inventory Data
- Entity CO Maintenance Procedure Task Sequence Data
- Entity HA Item Identification Data
- Entity HD Item Unit of Measure Issue Price Data
- Entity HG Part Application Provisioning Data
- Entity XA End Item Acronym Code Data
- Entity XB Logistics Support Analysis Control Number Indentured Item Data

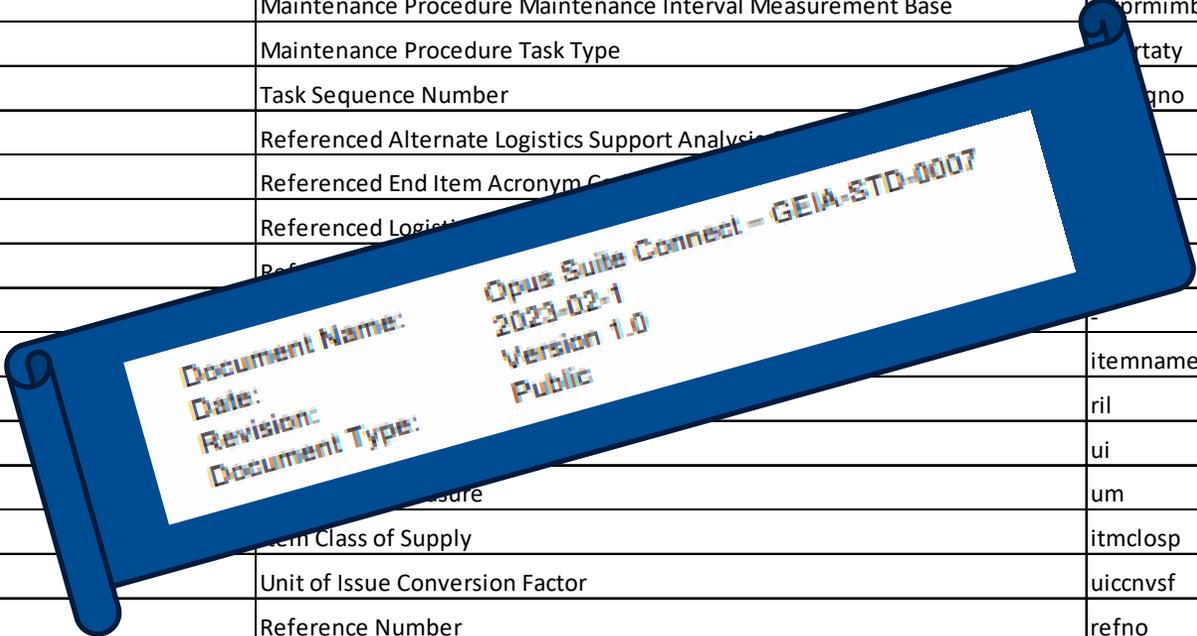
# Opus Suite Connect – GEIA-STD-0007



Entity	Entity Code	Element Name	DATA ATTRIBUTE / ELEMENT NAME	SHORT NAME	STATUS
Entity XA	XA	End Item Acronym Code Data	End Item Acronym Code	eiac	SUPPORTED
Entity XA	XA	End Item Acronym Code Data	Logistics Support Analysis Control Number Structure	lcnstr	SUPPORTED
Entity XA	XA	End Item Acronym Code Data	Contract Number	contrno	SUPPORTED
Entity XB	XB	Logistics Support Analysis Control Number Indentured Item Data	Logistics Support Analysis Control Number	lcn	SUPPORTED
Entity XB	XB	Logistics Support Analysis Control Number Indentured Item Data	Logistics Support Analysis Control Number Type	lcntype	SUPPORTED
Entity XB	XB	Logistics Support Analysis Control Number Indentured Item Data	Logistics Support Analysis Control Number Indenture Code	lcnidcd	SUPPORTED
Entity XB	XB	Logistics Support Analysis Control Number Indentured Item Data	Logistics Support Analysis Control Number Nomenclature	lcnomen	SUPPORTED
Entity BA	BA	Reliability Availability and Maintainability Characteristics Data	Wearout Life	wearoutl	UNDER CONSIDERATION
Entity BA	BA	Reliability Availability and Maintainability Characteristics Data	Wearout Life Measurement Base	wearlmb	UNDER CONSIDERATION
Entity BF	BF	Failure Mode and Reliability Centered Maintenance Analysis Data	Failure Mode Indicator	fmindctr	SUPPORTED
Entity BF	BF	Failure Mode and Reliability Centered Maintenance Analysis Data	Engineering Failure Mode Mean Time Between Failure	efmmtbf	PLANNED
Entity BF	BF	Failure Mode and Reliability Centered Maintenance Analysis Data		efmtbfmb	PLANNED
Entity BF	BF	Failure Mode and Reliability Centered Maintenance Analysis Data		fmclass	UNDER CONSIDERATION
Entity BH	BH	Failure Mode Task Data	Task Type	tasktype	PLANNED
Entity CA	CA	Task Requirement Data	Task Code	taskcode	SUPPORTED
Entity CA	CA	Task Requirement Data	Task Identification	taskid	SUPPORTED
Entity CA	CA	Task Requirement Data		prdmnelt	PLANNED
Entity CA	CA	Task Requirement Data	Predicted Mean Man Hours	prdmnmhr	PLANNED
Entity CA	CA	Task Requirement Data	Measured Mean Elapsed Time	msdmnelt	PLANNED
Entity CA	CA	Task Requirement Data	Measured Mean Man Hours	msdmnmhr	SUPPORTED
Entity CB	CB	Subtask Requirement Narrative	Data Subtask Number	subtano	SUPPORTED
Entity CB	CB	Subtask Requirement Narrative	Data Element Indicator	elind	UNDER CONSIDERATION
Entity CB	CB	Subtask Requirement Narrative	Data Subtask Description	subtdesc	SUPPORTED

# Opus Suite Connect – GEIA-STD-0007

Entity	Entity Code	Element Name	DATA ATTRIBUTE / ELEMENT NAME	SHORT NAME	STATUS
Entity CB	CB	Subtask Requirement Narrative	Data Subtask Description	subtdesc	SUPPORTED
Entity CB	CB	Subtask Requirement Narrative	Data Subtask Identification	subtaid	SUPPORTED
Entity CB	CB	Subtask Requirement Narrative	Subtask Mean Minute Elapsed Time	subtmmet	SUPPORTED
Entity CN	CN	Maintenance Procedure Inventory Data	Maintenance Procedure Identifier	mtpridtf	PLANNED
Entity CN	CN	Maintenance Procedure Inventory Data	Maintenance Procedure Maintenance Interval	mtprmtin	PLANNED
Entity CN	CN	Maintenance Procedure Inventory Data	Maintenance Procedure Maintenance Interval Measurement Base	mtprmtimb	PLANNED
Entity CN	CN	Maintenance Procedure Inventory Data	Maintenance Procedure Task Type	mtprmtaty	PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Task Sequence Number	mtprmtgno	PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Referenced Alternate Logistics Support Analysis		PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Referenced End Item Acronym Code		PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Referenced Logistics Support Analysis		PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Referenced Logistics Support Analysis		PLANNED
Entity CO	CO	Maintenance Procedure Task Sequence Data	Referenced Logistics Support Analysis		SUPPORTED
Entity HA	HA	Item Identification Data	Item Name	itemname	SUPPORTED
Entity HA	HA	Item Identification Data	Item Issue Price	ril	UNDER CONSIDERATION
Entity HA	HA	Item Identification Data	Item Issue Price	ui	PLANNED
Entity HA	HA	Item Identification Data	Item Issue Price	um	PLANNED
Entity HA	HA	Item Identification Data	Item Class of Supply	itmclosp	UNDER CONSIDERATION
Entity HA	HA	Item Identification Data	Unit of Issue Conversion Factor	uiccnvsf	PLANNED
Entity HA	HA	Item Identification Data	Reference Number	refno	SUPPORTED
Entity HA	HA	Item Identification Data	Item Name	itemname	SUPPORTED
Entity HG	HG	Part Application Provisioning Data	Line Replaceable Unit	lru	UNDER CONSIDERATION
Entity HG	HG	Part Application Provisioning Data	Item Category Code	icc	UNDER CONSIDERATION
Entity HG	HG	Part Application Provisioning Data	Quantity per Assembly	qpa	SUPPORTED
Entity HD	HD	Item Unit of Measure Issue Price Data	Price Type Selection	prctypsl	PLANNED
Entity HD	HD	Item Unit of Measure Issue Price Data	Unit Price	unitprc	SUPPORTED



# OPUS10 model populated from LSA data



Table	Column	Source entity
Product	PID	XA
Product	DESCR	XA
BreakdownElement	BEID	XB
BreakdownElement	DESCR	XB
BreakdownElement	ATYPE	XB
BreakdownElement	REPL	XB
ProductVariant	PVID	XC
ProductVariant	BPID	XA
ProductVariant	DESCR	XC
ProductBreakdown	PVID	XF
ProductBreakdown	BDSID	XF
ProductBreakdown	BDMID	XF
ProductBreakdown	QTYPM	XF
ProductBreakdown	TID	CA
ProductRealization	PVID	HO
ProductRealization	BDEID	HO
ProductRealization	IID	HO
Item	IID	HA
Item	DESCR	HA
Item	PRICE	HD
ItemStructure	IID	XB
ItemStructure	MID	XB
ItemStructure	QTYPM	XB
ItemStructure	REPL	XB
Failure	FRID	BF
Failure	DESCR	BF
Failure	BDEID	BF
Failure	IID	BF
Failure	REPAB	HG
FailureRate	FRID	BF
FailureRate	OPID	BF
FailureRate	FRT	BF
Repair	FRID	BH
Repair	MAID	BH
Task	TID	CA
Task	DESCR	CA
Task	TYPE	CA
Task	DURN	CA
MaintenanceActivity	MAID	CA

Failure	REPAB	HG
Failure	REPAB	HA
FailureRate	FRID	BF
FailureRate	OPID	BF
FailureRate	FRT	BF
Repair	FRID	BH
Repair	MAID	BH
Task	TID	CA
Task	DESCR	CA
Task	TYPE	CA
Task	DURN	CA
MaintenanceActivity	MAID	CA
MaintenanceActivityContent	MAID	CA
MaintenanceActivityContent	MAID	CB
MaintenanceActivityContent	COID	CA
MaintenanceActivityContent	COID	CB
MaintenanceActivityContent	SMAID	CA
MaintenanceActivityContent	SMAID	CB
TaskPackage	TPID	CA
TaskPackageContent	TPID	CA
TaskPackageContent	TPID	CB
TaskPackageContent	TID	CA
TaskPackageContent	TID	CB
TaskBreakdown	TID	CA
TaskBreakdown	TID	CB
TaskBreakdown	SEQ	CA
TaskBreakdown	SEQ	CB
TaskBreakdown	SUTID	CA
TaskBreakdown	SUTID	CB
TaskBreakdown	DURN	CA
TaskBreakdown	DURN	CB
SubTaskType	SUTID	CA
SubTaskType	SUTID	CB
PMPlan	PMID	CA
PMPlan	BDEID	XB
PMPlan	IID	HG
PMSchedule	PMID	CV
PMSchedule	SEQ	CV
PMSchedule	MAID	CV
PMInterval	PMID	CV
PMInterval	SEQ	CV
PMInterval	OPID	CV

Product, Variants & Breakdown

Item & Item Structure

Product Realization

Failures  
(ID, Rates, Repair)

Preventive Maintenance  
(Plans, Schedule, Intervals)

Maintenance Activities

Task Package & Task

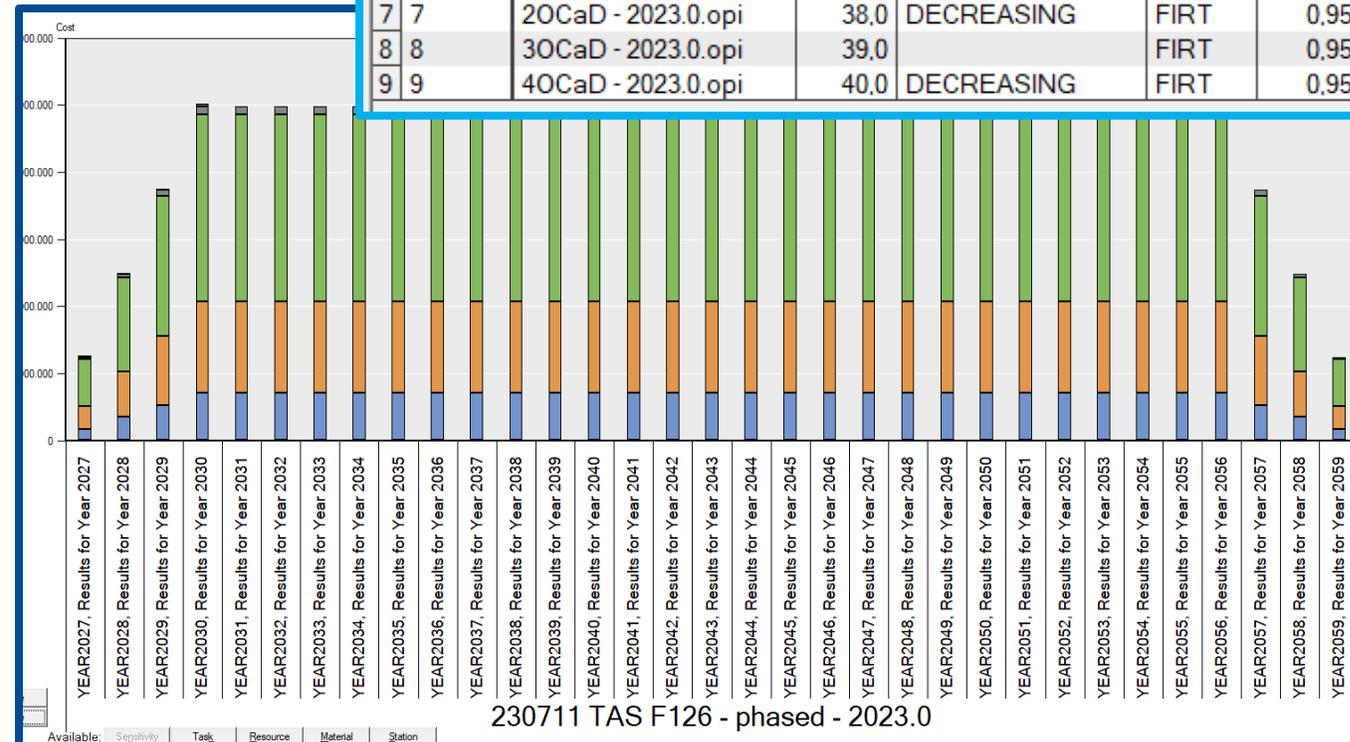
Task Breakdown w/ Subtasks

- An overall model and a phased model
  - CATLOC transfers cost to GAF cost structure
- Results contribute periodically to system design report
- 6-monthly LCC reports to contracting agency BAAINBw

Opus Suite use

# Phased model ⇒ transferred to GeMoD cost structure

Phases							
PHID	PHFN	PHTIM	PHDIR	PHMOE	PHMIN	PHMAX	NOTE
Phase identifier	Phase file name	Phase start time [Years]	Phase spares direction	Phase MoE	Phase minimal MoE	Phase maximal MoE	User note
1	Phase 0 - 2023.0.opi	<0,0>	<UNRESTRICTED>	<A>			
2	FOC - 2023.0.opi	7,0	INCREASING	FIRT	0,95	0,95	
3	2OC - 2023.0.opi	8,0	INCREASING	FIRT	0,95	0,95	
4	3OC - 2023.0.opi	9,0	INCREASING	FIRT	0,95	0,95	
5	4OC - 2023.0.opi	10,0	INCREASING	FIRT			
6	FOCaD - 2023.0.opi	37,0	DECREASING	FIRT	0,95	0,95	
7	2OCaD - 2023.0.opi	38,0	DECREASING	FIRT	0,95	0,95	
8	3OCaD - 2023.0.opi	39,0		FIRT	0,95	0,95	
9	4OCaD - 2023.0.opi	40,0	DECREASING	FIRT	0,95	0,95	



- 1.1.4. ERSATZTEILERSTBEDARF, CIID + CIIP + CIIR
- 3.2.2. EVG / AT, CNDD + CNOD + CNDP + CNOP (discardables + partially repairables: consumption + reordering costs)
- 3.2.4. MATERIALLAGERUNG, CNSD + CNSP + CNSR (discardables, partially repairables, repairables)
- 3.3.1. AUßERPLANMÄßIGE INSTANDHALTUNG, CNCP + CNCR + CNCS (repairables, partially repairables, systems)
- 3.3.2. PLANMÄßIGE INSTANDHALTUNG, CNPP + CNPR + CNPS (repairables, partially repairables, systems)
- 3.4. VERKEHR UND TRANSPORT, CNTD + CNTP + CNTR + CNTS

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System Description ↔ Model Object Identifier MOI

Subsystem is part of the F126 LCC model in OPUS10

- **LCCM contribution** = observation of anomaly of the subsystem within the overall LCC model:
  - Bottlenecks (Availability ☹)
  - Large spares requirements, e.g. circulation reserve on board
  - Significantly high resource utilization, esp. Maintenance personell on board
  - Significantly high failure rates or item demand rates
  - Preventive maintenance plan that does not fit to operations profile
  
- **Results**
  - System adaptation
  - Support System adaptation
    - *Resources, Capabilities (→LOR(A))*
  - Maintenance adaptation
    - *PM, CM, Maintenance Level*
  - (no consequence)

# Project practice

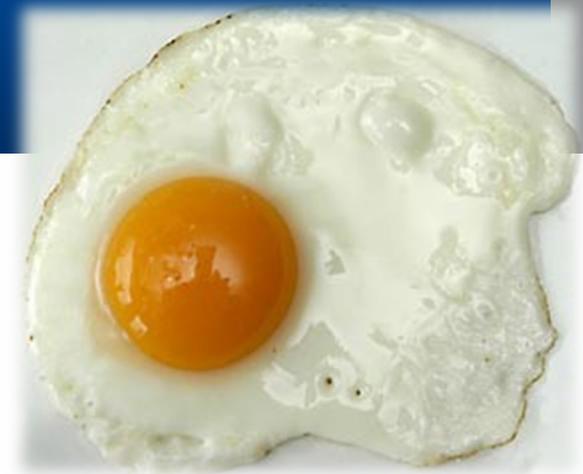
Lessons learned, achievements

## LSA/LCC timing

- Data after subcontracts closed
- ILS data from subcontractors run in late
- LSA works start late
- Availability of data for LCC modelling even later

## LSA data correctness

- Indenture levels **MUST** reflect breakdown correctly
- Breakdown of identical system components **MUST** be reflected identically
- Items **MUST** be positioned correctly in breakdown (accumulations)
- Equipment & consumables **NOT** to be included in breakdown
- Uom (unit of measure) requires close attention (AOR, MTBF etc.)



## Shipbuilding is systems integration

- Damen integrates >>100's of subsystems into F126 and land installations
- ILS F126 needs to handle subsystem data from >>100's of subsystem suppliers in LSA... processes
- Opus Suite Connect allows for „industrialized“ integration of subsystem models into overall ship / project LCC model (OPUS10 / CATLOC)



**F126**  
*Unser gemeinsames Ziel*

**Thank you for your attention!**